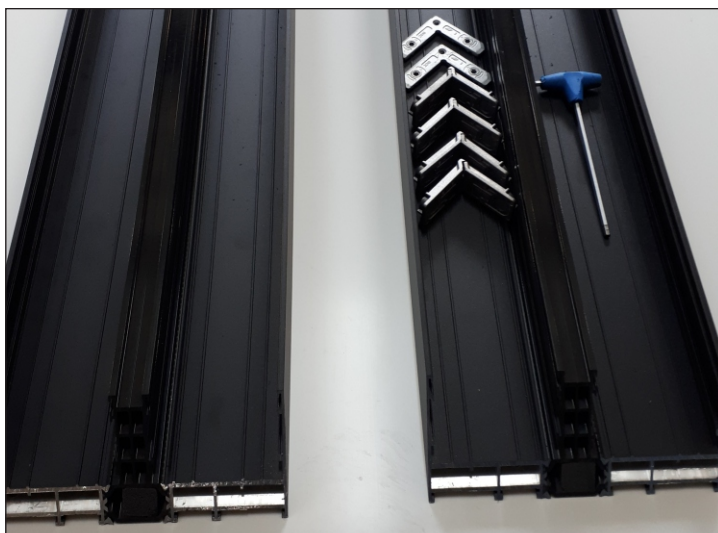


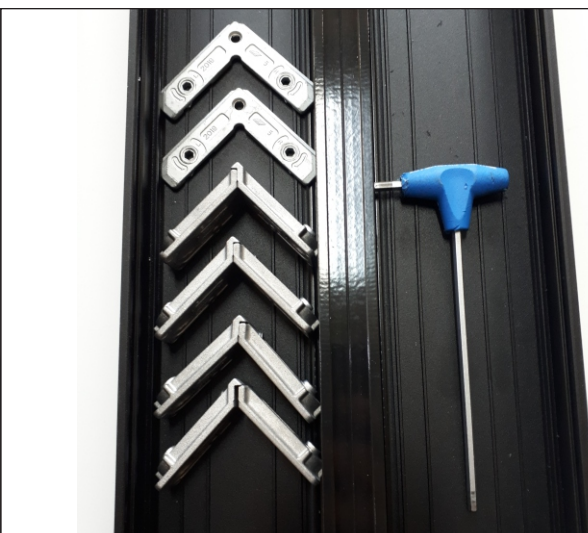


PANORAMA

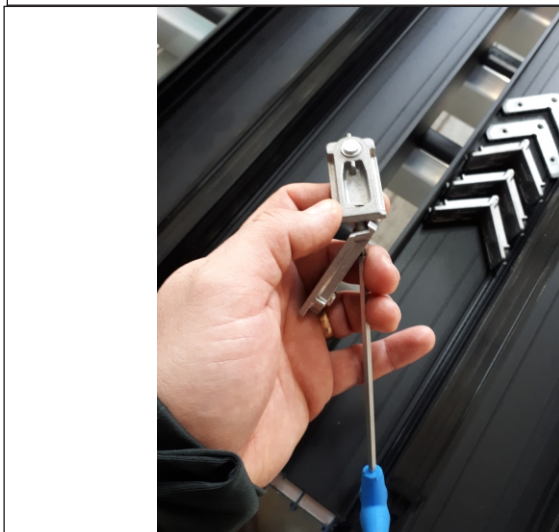
FRAME ASSEMBLY INSTRUCTIONS



Step 1:
Identify the 2 sides of the frame that will bind together (a width side and a height side);



Step 2:
For binding each corner, you'll need 4 tightening angle brackets and a no. 4 hex key.



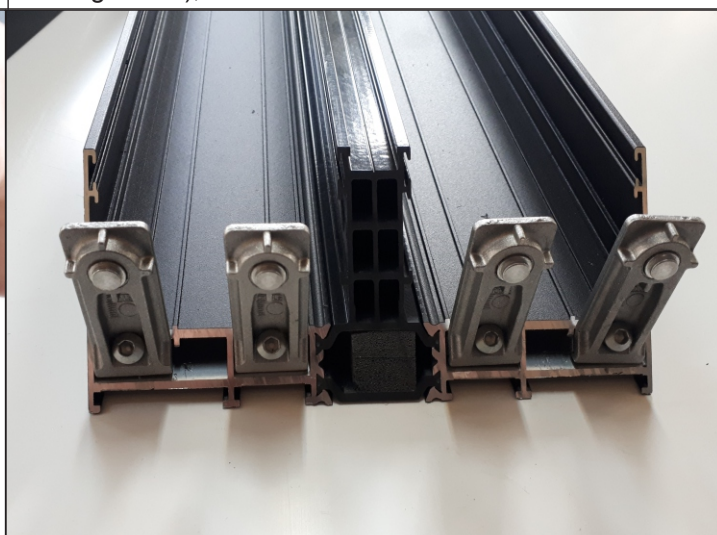
Step 3:
Open each tightening angle bracket to the maximum (unscrew the bracket screw using the hex key);



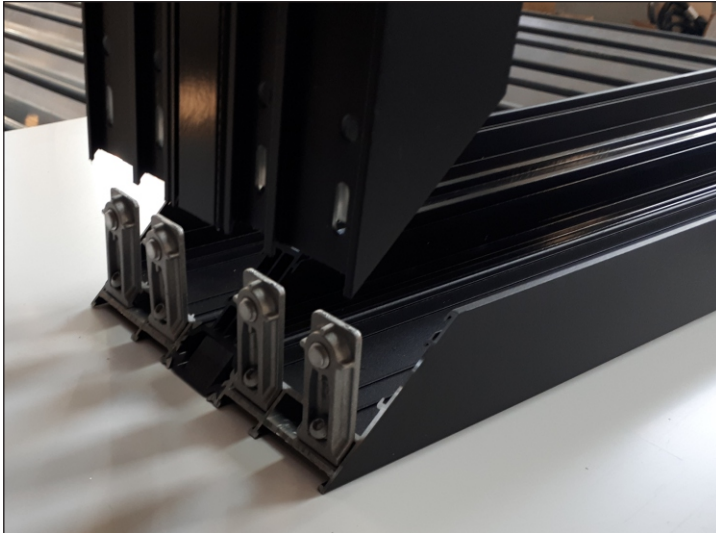
Step 4:
The tightening angle brackets are introduced in the special canals of the frame, on the smaller side (usually the height side);



Step 5:
Using the hex key, make sure that the tightening balls are fixed in the special holes of the frame



Step 6: Each of the 4 tightening angle brackets must be introduced in such a way that the screws are on one side only (for an easier tightening later on)



Step 7:
Mount the other side of the frame, to form a 90 degree angle;



Step 8:
Check each angle bracket and make sure that each ball is properly fixed;



Step 9:
After aligning the corner tighten (but not to the maximum) the screw of an outside corner bracket;



Step 10:
Repeat the same operation for the corner bracket in the other extremity;



Step 11: Align the corner (using a rubber hammer) until you get the desired result, and afterwards tighten all the corner brackets to the maximum;



Step 12: After tightening the corner brackets, make sure that all the bracket balls are in their assigned places of the corner. In case one of the balls has fallen out, unscrew the bracket screw, and use the hex key to place the ball in its desired position and to screw back the corner bracket;



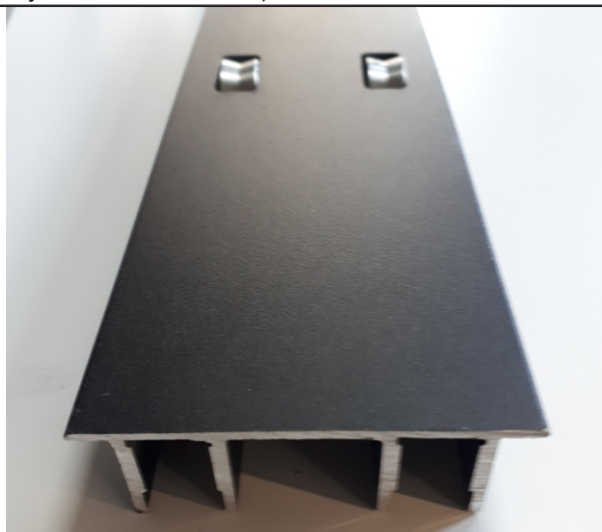
Step 13:
Place the aligning corner brackets in their designed place on the inside of the frame;



Step 14:
Using the short part of the hex key, tighten the aligning corner brackets (check the tightening direction displayed on the brackets);



Step 15: The corner must be properly aligned. We will repeat all the above instructions for the other 3 corners of the frame;



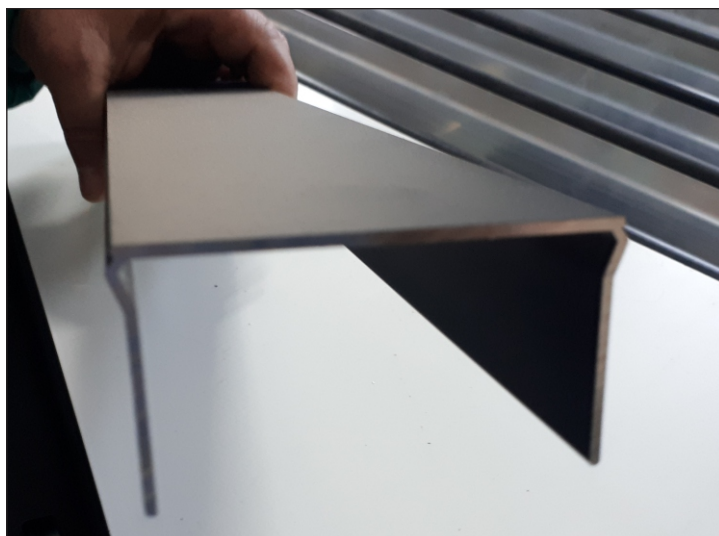
Step 16:
Identify the roller-bearing profiles for the rolling tracks;



Step 17:
These profiles are then placed in the frame (after mounting it in the wall);



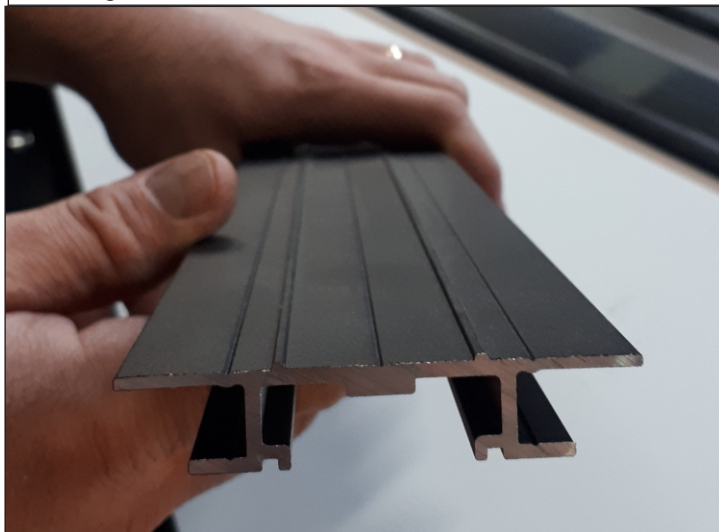
Step 18:
Repeat the operation for the other rolling track;



Step 19:
Identify the masking profile like the one in the image



Step 20:
Place this profile in the frame, on the vertical side, on the opposite side of the handle (the back of the sash);



Step 21:
Identify the fixing profile of the blockers



Step 22: This profile must be mounted where the sashes close on the frame, and must be binded with screws in the already existing holes of the frame and of the profile.

